

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Description:	Hexyl isocyanate
Cat No. :	411660000; 411660050; 411660250; 411661000
Synonyms	1-Isocyanatohexane; Hexane, 1-isocyanato-
CAS No	2525-62-4
EC No	219-763-8
Molecular Formula	C7 H13 N O

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Laboratory chemicals.
Uses advised against	No Information available

1.3. Details of the supplier of the safety data sheet

Company

UK entity/business name
Fisher Scientific UK
Bishop Meadow Road,
Loughborough, Leicestershire LE11 5RG, United Kingdom

EU entity/business name
Thermo Fisher Scientific
Janssen Pharmaceuticaaan 3a, 2440 Geel, Belgium

E-mail address begel.sdsdesk@thermofisher.com

1.4. Emergency telephone number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567

Physical hazards

Flammable liquids

Category 3 (H226)

Health hazards

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Acute oral toxicity	Category 4 (H302)
Acute dermal toxicity	Category 4 (H312)
Acute Inhalation Toxicity - Vapors	Category 4 (H332)
Skin Corrosion/Irritation	Category 2 (H315)
Serious Eye Damage/Eye Irritation	Category 2 (H319)
Respiratory Sensitization	Category 1 (H334)
Skin Sensitization	Category 1 (H317)
Specific target organ toxicity - (single exposure)	Category 3 (H335)

Environmental hazards

Based on available data, the classification criteria are not met

Full text of Hazard Statements: see section 16

2.2. Label elements



Signal Word

Danger

Hazard Statements

- H226 - Flammable liquid and vapor
- H315 - Causes skin irritation
- H317 - May cause an allergic skin reaction
- H319 - Causes serious eye irritation
- H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled
- H335 - May cause respiratory irritation
- H302 + H312 + H332 - Harmful if swallowed, in contact with skin or if inhaled

Precautionary Statements

- P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
- P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower
- P312 - Call a POISON CENTER or doctor if you feel unwell
- P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing
- P280 - Wear protective gloves/protective clothing/eye protection/face protection
- P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
- P284 - Wear respiratory protection

2.3. Other hazards

- Decomposes in contact with water
- Lachrymator (substance which increases the flow of tears)
- This product does not contain any known or suspected endocrine disruptors

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

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3.1. Substances

Component	CAS No	EC No	Weight %	CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567
Hexyl isocyanate	2525-62-4	EEC No. 219-763-8	99	Flam. Liq. 3 (H226) STOT SE 3 (H335) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Resp. Sens. 1 (H334) Skin Sens. 1 (H317) Acute Tox. 4 (H302) Acute Tox. 4 (H312) Acute Tox. 4 (H332)

Full text of Hazard Statements: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

General Advice	If symptoms persist, call a physician.
Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.
Ingestion	Clean mouth with water and drink afterwards plenty of water.
Inhalation	Remove to fresh air. If not breathing, give artificial respiration. Get medical attention if symptoms occur.
Self-Protection of the First Aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

4.2. Most important symptoms and effects, both acute and delayed

None reasonably foreseeable. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause allergic skin reaction. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

Carbon dioxide (CO₂). Dry chemical. Water mist may be used to cool closed containers.

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Extinguishing media which must not be used for safety reasons

No information available.

5.2. Special hazards arising from the substance or mixture

Combustible material. Flammable. Vapors may travel to source of ignition and flash back. Containers may explode when heated. Vapors may form explosive mixtures with air.

Hazardous Combustion Products

Nitrogen oxides (NO_x), Carbon monoxide (CO), Carbon dioxide (CO₂), Hydrogen cyanide (hydrocyanic acid).

5.3. Advice for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Use personal protective equipment as required. Remove all sources of ignition. Take precautionary measures against static discharges.

6.2. Environmental precautions

Should not be released into the environment.

6.3. Methods and material for containment and cleaning up

Keep in suitable, closed containers for disposal. Soak up with inert absorbent material. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

6.4. Reference to other sections

Refer to protective measures listed in Sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Ensure adequate ventilation. Wear personal protective equipment/face protection. Avoid ingestion and inhalation. Do not get in eyes, on skin, or on clothing. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. Take precautionary measures against static discharges.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and after work.

7.2. Conditions for safe storage, including any incompatibilities

Keep in a dry, cool and well-ventilated place. Keep container tightly closed. Keep away from heat, sparks and flame. Flammables area. Keep container tightly closed in a dry and well-ventilated place.

Technical Rules for Hazardous Substances (TRGS) 510 Class 3
Storage Class (LGK) (Germany)

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7.3. Specific end use(s)

Use in laboratories

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure limits

List source(s): UK - EH40/2005 Work Exposure Limits, Fourth edition. Published 2020.

Component	The United Kingdom	European Union	Ireland
Hexyl isocyanate	STEL: 0.07 mg/m ³ 15 min TWA: 0.02 mg/m ³ 8 hr Resp. Sens.		

Biological limit values

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Derived No Effect Level (DNEL) / Derived Minimum Effect Level (DMEL)

No information available

Predicted No Effect Concentration (PNEC)

No information available.

8.2. Exposure controls

Engineering Measures

Use explosion-proof electrical/ventilating/lighting equipment. Ensure that eyewash stations and safety showers are close to the workstation location. Ensure adequate ventilation, especially in confined areas.

Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

Personal protective equipment

Eye Protection Goggles (European standard - EN 166)

Hand Protection Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Nitrile rubber	See manufacturers recommendations	-	EN 374	(minimum requirement)
Neoprene				
Natural rubber				
PVC				

Skin and body protection Wear appropriate protective gloves and clothing to prevent skin exposure.

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatibility, Dexterity, Operational conditions, User susceptibility, e.g.

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sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Respiratory Protection	When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly
Large scale/emergency use	Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced Recommended Filter type: Organic gases and vapours filter Type A Brown conforming to EN14387
Small scale/Laboratory use	Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. Recommended half mask:- Valve filtering: EN405; or; Half mask: EN140; plus filter, EN 141 When RPE is used a face piece Fit Test should be conducted
Environmental exposure controls	No information available.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical State	Liquid	
Appearance	Clear	
Odor	Strong	
Odor Threshold	No data available	
Melting Point/Range	< 0 °C / < 32 °F	
Softening Point	No data available	
Boiling Point/Range	162 - 164 °C / 323.6 - 327.2 °F	@ 760 MM HG
Flammability (liquid)	Flammable	On basis of test data
Flammability (solid,gas)	Not applicable	Liquid
Explosion Limits	No data available	
Flash Point	59 °C / 138.2 °F	Method - CC (closed cup)
Autoignition Temperature	No data available	
Decomposition Temperature	No data available	
pH	No information available	
Viscosity	No data available	
Water Solubility	Decomposes in contact with water	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Vapor Pressure	No information available	
Density / Specific Gravity	0.873 g/cm ³	
Bulk Density	Not applicable	Liquid
Vapor Density	No information available	(Air = 1.0)
Particle characteristics	Not applicable (liquid)	

9.2. Other information

Molecular Formula	C7 H13 N O
Molecular Weight	127.19
Explosive Properties	explosive air/vapour mixtures possible

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SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

None known, based on information available

10.2. Chemical stability

Moisture sensitive.

10.3. Possibility of hazardous reactions

Hazardous Polymerization Hazardous Reactions

Hazardous polymerization does not occur.
None under normal processing.

10.4. Conditions to avoid

Keep away from open flames, hot surfaces and sources of ignition. Excess heat.
Incompatible products. Exposure to moist air or water.

10.5. Incompatible materials

Acids. Strong oxidizing agents. Strong acids. Strong bases. Alcohols. Amines.

10.6. Hazardous decomposition products

Nitrogen oxides (NOx). Carbon monoxide (CO). Carbon dioxide (CO₂). Hydrogen cyanide (hydrocyanic acid).

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Product Information

(a) acute toxicity;

Oral	Category 4
Dermal	Category 4
Inhalation	Category 4

(b) skin corrosion/irritation; Category 2

(c) serious eye damage/irritation; Category 2

(d) respiratory or skin sensitization;

Respiratory	Category 1
Skin	Category 1

No information available

(e) germ cell mutagenicity; No data available

(f) carcinogenicity; No data available

There are no known carcinogenic chemicals in this product

(g) reproductive toxicity; No data available

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(h) STOT-single exposure;	Category 3
Results / Target organs	Respiratory system.
(i) STOT-repeated exposure;	No data available
Target Organs	No information available.
(j) aspiration hazard;	No data available
Other Adverse Effects	The toxicological properties have not been fully investigated.
Symptoms / effects,both acute and delayed	Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing.

11.2. Information on other hazards

Endocrine Disrupting Properties Assess endocrine disrupting properties for human health. This product does not contain any known or suspected endocrine disruptors.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity effects

Do not empty into drains. Reacts with water so no ecotoxicity data for the substance is available.

12.2. Persistence and degradability

Persistence

Soluble in water, Persistence is unlikely, based on information available.

Degradability

Decomposes in contact with water.

Degradation in sewage treatment plant

Decomposes in contact with water.

12.3. Bioaccumulative potential

Bioaccumulation is unlikely; Product does not bioaccumulate due to reaction with water

12.4. Mobility in soil

The product is water soluble, and may spread in water systems Decomposes in contact with water Will likely be mobile in the environment due to its water solubility. Is not likely mobile in the environment. Highly mobile in soils

12.5. Results of PBT and vPvB assessment

Decomposes in contact with water.

12.6. Endocrine disrupting properties

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

12.7. Other adverse effects

Persistent Organic Pollutant Ozone Depletion Potential

This product does not contain any known or suspected substance
This product does not contain any known or suspected substance

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SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from Residues/Unused Products	Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.
Contaminated Packaging	Dispose of this container to hazardous or special waste collection point. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep product and empty container away from heat and sources of ignition.
European Waste Catalogue (EWC)	According to the European Waste Catalog, Waste Codes are not product specific, but application specific.
Other Information	Waste codes should be assigned by the user based on the application for which the product was used. Do not flush to sewer. Can be landfilled or incinerated, when in compliance with local regulations.

SECTION 14: TRANSPORT INFORMATION

IMDG/IMO

14.1. UN number	UN2478
14.2. UN proper shipping name	ISOCYANATES, FLAMMABLE, TOXIC, N.O.S.
14.3. Transport hazard class(es)	3
Subsidiary Hazard Class	6.1
14.4. Packing group	III

ADR

14.1. UN number	UN2478
14.2. UN proper shipping name	ISOCYANATES, FLAMMABLE, TOXIC, N.O.S.
14.3. Transport hazard class(es)	3
Subsidiary Hazard Class	6.1
14.4. Packing group	III

IATA

14.1. UN number	UN2478
14.2. UN proper shipping name	ISOCYANATES, FLAMMABLE, TOXIC, N.O.S.
14.3. Transport hazard class(es)	3
Subsidiary Hazard Class	6.1
14.4. Packing group	III

14.5. Environmental hazards	No hazards identified
14.6. Special precautions for user	No special precautions required.
14.7. Maritime transport in bulk according to IMO instruments	Not applicable, packaged goods

SECTION 15: REGULATORY INFORMATION

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15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

Europe (EINECS/ELINCS/NLP), China (IECSC), Taiwan (TCSI), Korea (KECL), Japan (ENCS), Japan (ISHL), Canada (DSL/NDSL), Australia (AICS), New Zealand (NZIoC), Philippines (PICCS). US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

Component	CAS No	EINECS	ELINCS	NLP	IECSC	TCSI	KECL	ENCS	ISHL
Hexyl isocyanate	2525-62-4	219-763-8	-	-	X	X	-	-	X

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	DSL	NDSL	AICS	NZIoC	PICCS
Hexyl isocyanate	2525-62-4	X	ACTIVE	-	X	-	-	-

Legend: X - Listed '-' - Not Listed

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

Authorisation/Restrictions according to EU REACH

Not applicable

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Hexyl isocyanate	2525-62-4	-	-	-

Seveso III Directive (2012/18/EC)

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements
Hexyl isocyanate	2525-62-4	Not applicable	Not applicable

Regulation (EC) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of dangerous chemicals

Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work .

National Regulations

UK - Take note of Control of Substances Hazardous to Health Regulations (COSHH) 2002 and 2005 Amendment

WGK Classification

Water endangering class = 3 (self classification)

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15.2. Chemical safety assessment

A Chemical Safety Assessment/Report (CSA/CSR) has not been conducted

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3

H312 - Harmful in contact with skin
H302 - Harmful if swallowed
H332 - Harmful if inhaled
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled
H335 - May cause respiratory irritation
H226 - Flammable liquid and vapor

Legend

CAS - Chemical Abstracts Service

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

IECSC - Chinese Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

ENCS - Japanese Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

WEL - Workplace Exposure Limit

ACGIH - American Conference of Governmental Industrial Hygienists

DNEL - Derived No Effect Level

RPE - Respiratory Protective Equipment

LC50 - Lethal Concentration 50%

NOEC - No Observed Effect Concentration

PBT - Persistent, Bioaccumulative, Toxic

TWA - Time Weighted Average

IARC - International Agency for Research on Cancer Predicted No Effect Concentration (PNEC)

LD50 - Lethal Dose 50%

EC50 - Effective Concentration 50%

POW - Partition coefficient Octanol:Water

vPvB - very Persistent, very Bioaccumulative

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road

IMO/MDG - International Maritime Organization/International Maritime Dangerous Goods Code

OECD - Organisation for Economic Co-operation and Development

BCF - Bioconcentration factor

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association

MARPOL - International Convention for the Prevention of Pollution from Ships

ATE - Acute Toxicity Estimate

VOC - (Volatile Organic Compound)

Key literature references and sources for data

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Creation Date 22-Sep-2009

Revision Date 06-Oct-2023

Revision Summary Not applicable.

This safety data sheet complies with Regulation UK SI 2019/758 and UK SI 2020/1577 as amended.

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet